



The same proven innovation of flagship tabletop inserters available for mid-volume mailers

Now you can tap the full potential of your mailings with faster, more efficient throughput. The Relay 6000 inserter increases productivity capabilities even further with its optional high capacity sheet feeders. So your business can reach its full potential too.

The flexibility is built in

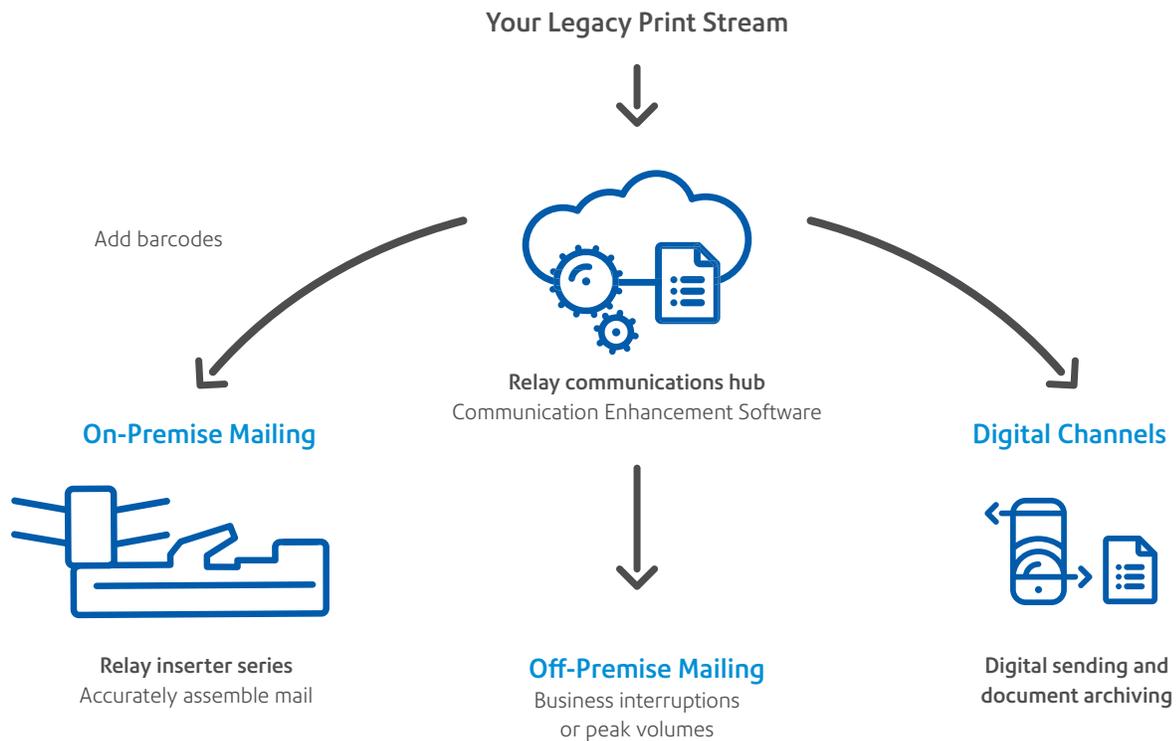
The Relay 5000/6000 inserters assure you of meeting the demands of an ever-more-competitive marketplace and the increased pressure of strict compliance regulations. You'll find unique and flexible integrity options, including 1D and 2D scanning, as well as exit scanning to ensure your most important mail reaches the right customer on time, every time.

Take on even the most complex mailings

You shouldn't have to tailor your mail programs to the limitations of your equipment. With the Relay 5000/6000 inserters, you have the ability to process various-sized letter mail with the option of processing flat-sized envelopes. Best of all, initial setup and switching between letters and flats are both simple and easy.



Relay™ multi-channel communications suite



Protecting private customer data is easier than you think

When it comes to your customers' personal information, "good enough" is never good enough. Fortunately, adding the security of 2D barcodes to documents is simple with the Relay communications hub. Using existing print streams,

this web-based software allows you to add barcodes for input scanning as well as exit scanning, without redesigning your documents.

Keep your mail moving without the worry

By working together, the Relay 5000/6000 inserters and the Relay communications hub provide you with best-in-class data privacy and workflow safeguards. In the event of an unexpected business interruption or

production capacity overflow, the Relay communications hub dynamically moves your work offsite so your mail doesn't stop.

The Relay 5000 and 6000 inserters Side-by-Side Comparison

Feature	Relay 5000	Relay 6000
Throughput	4,000 per hour	4,300 per hour
Monthly Capacity	62,500	120,000
Fold Options	C, Z, Half, Double, No Fold	C, Z, Half, Double, No Fold
Integrity Options	OMR, 1D	OMR, 1D, 2D
Media Sizes	Min: 127mm(W) x 135mm(H) Max: 250mm(W) x 356mm(H)	Min: 127mm(W) x 135mm(H) Max: 250mm(W) x 356mm(H)
Standard Sheet Feeder Capacity	350 Sheets	350 Sheets
Inserter Feeder Capacity	350 Inserts	350 Inserts
High-Capacity Sheet Feeder Capacity	Not Available	2,000 Sheets
Letter Envelope Capacity	250 Envelopes	250 Envelopes
Max. Number of Feeders	3 Sheet/Inserter Feeders	7 (4 High-Capacity Sheet Feeders + 3 Sheet/Inserter Feeders)

